# 2/2 directional poppet valve, direct operated with solenoid actuation

RE 18136-23/06.12

Replaces: 07.10

1/8

Type KSDE (High Performance)

Component size 0 Component series A Maximum operating pressure 350 bar Maximum flow 20 l/min



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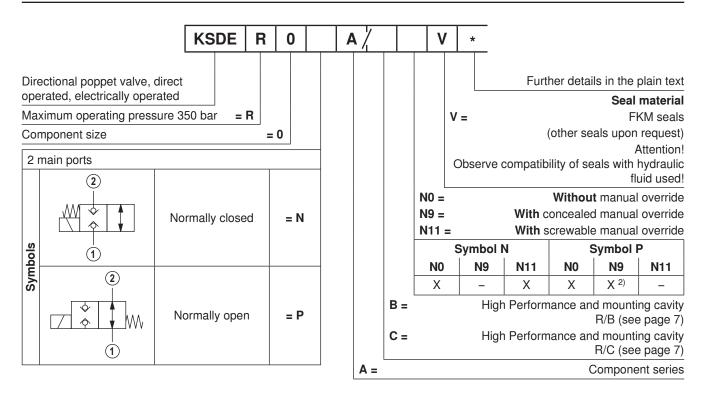
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#### **Features**

- Two different mounting cavities R/B or R/C
- Direct operated directional poppet valve with solenoid actua-
- tion, tight on both sides
  - Blocked connection tight in a leak-free form
- Safe switching also with longer standstill periods
- Wet-pin DC solenoids
  - Rotatable solenoid coil

Information on available spare parts: www.boschrexroth.com/spc

### Ordering code (Valve without coil) 1)



## Valve types (without coil) 1)

Operating pressure 350 bar					
Spool symbol	Туре	Material no.			
N	KSDER0NA/BN0V	R901252718			
IN	KSDER0NA/CN0V	R901252717			
P	KSDER0PA/BN0V	R901252713			
P	KSDER0PA/CN0V	R901252712			

## Available coils (separate order) 1)

Direct	Material no. for coil with connector 3)					
voltage DC <sup>4)</sup>	"K4" 03pol (2+PE) DIN EN 175301-803	"K40" 02pol K40 DT 04-2PA, make: Deutsch	"C4" 02pol C4/Z30 AMP Junior-Timer			
12 V	R900991678	R900729189	R900315818			
24 V	R900991121	R900729190	R900315819			

<sup>1)</sup> Complete valves with mounted coil upon request

<sup>&</sup>lt;sup>2)</sup> Screwable manual override "N10" (actuation by means of internal hexagon with lock nut), possible as separate order, Material no. R901051231; ordering code "N9"!

<sup>3)</sup> Mating connectors (order separately), see data sheet 08006

<sup>4)</sup> Other voltages upon request

#### Function, section, symbols

#### General

The 2/2 directional poppet valves are direct operated, pressure compensated cartridge valves. They basically comprises of screw-in section (4) with valve seat (1), solenoid (5), as well as closing element (3) and compression spring (2).

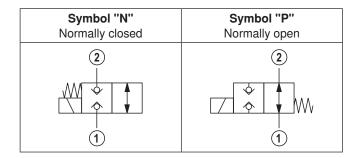
#### Function

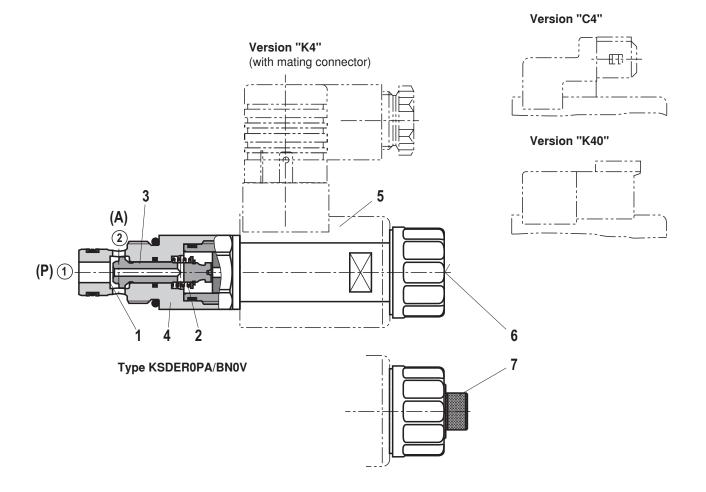
The initial position of the valve (normally open "P" or normally closed "N") is determined by the position of the closing element (3) and the arrangement of the compression spring (2). Due to the structural design, the 2/2 directional poppet valves are always pressure-compensated in relation to the actuating forces. The main ports ① and ② can be loaded with an operating pressure of 350 bar (see Technical Data, page 4).

With symbol "P", the closing element (3) is pressed onto the seat by the solenoid (5), with symbol "N" by the compression spring (2). The flow is blocked in a leak-free form.

The manual override allows for the the switching of the valve without solenoid energization. It is available in concealed version "N9" (6) or in screwable version "N11" (7) (see page 2).

The screwable manual override (7) must be screwed back into the initial position after actuation.





#### **Technical data** (For applications outside these parameters, please consult us!)

general					
Weight	- Valve		kg	0.30	
	– Coil		kg	0.25	
Installation	position			Any	
Ambient temperature range °C		°C	-40 to +110		
hydraulio	;				
Maximum operating pressure bar		350			
Maximum fl	ow		l/min	20 (see performance limits page 5)	
Hydraulic flo	uid			Mineral oil (HL, HLP) according to DIN 51524; fast biodegradable hydraulic fluids according to VDMA 24568 (see also RE 90221); HETG (rape seed oil); HEPG (polyglycols); HEES (synthetic esters); other hydraulic fluids upon request	
Hydraulic fluid temperature range °C		°C	-40 to +80		
Viscosity ra	nge – N	Minimum	mm²/s	5	
	- (	Optimum		10 to 100	
	- N	Mmaximum		1000	
Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)		Class 20/18/15 1)			
Load cycles	3		<u> </u>	10 million	

#### electrical

Voltage type			Direct voltage
Supply voltage <sup>2)</sup> V		12 DC; 24 DC	
Voltage tolerance against ambient temperature		See characteristic curve page 5	
Power consumption W		22	
Duty cycle %		See characteristic curve page 5	
Maximum coil temperature 3) °C		150	
Switching time according to ISO 6403 (solenoid horizontal)	- ON (① → ②)	ms	≤ 95
	- OFF (② → ①)	ms	≤ 95
Maximum switching frequency		1/h	9000
Protection class according to	- Version "K4"		IP 65 with mating connector mounted and locked
VDE 0470-1 (DIN EN 60529) DIN 40050-9	- Version "C4"		IP 66 with mating connector mounted and locked
			IP 69K with Rexroth mating connector (Material no. R901022127)
	- Version "K40"		IP 69K with mating connector mounted and locked

<sup>1)</sup> The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.

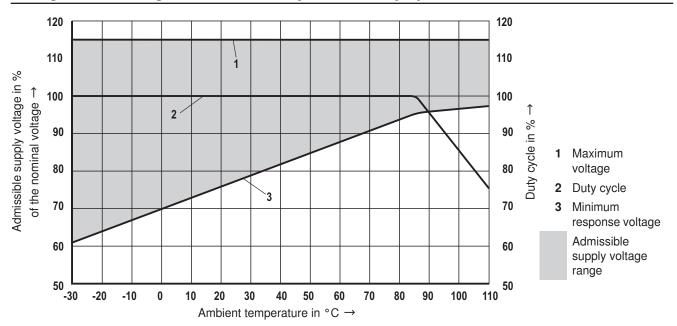
For the selection of the filters see www.boschrexroth.com/filter.

At the electrical connection "K4", the protective earthing conductor (PE  $\frac{1}{2}$ ) has to be connected properly.

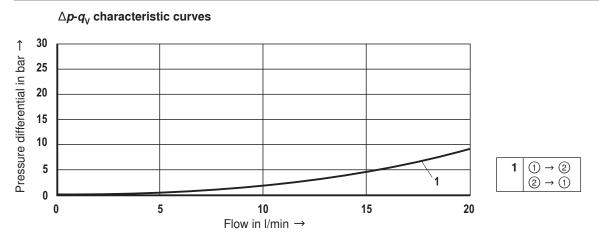
<sup>&</sup>lt;sup>2)</sup> Other voltages upon request

<sup>&</sup>lt;sup>3)</sup> Due to the temperatures occurring at the surfaces of the solenoid coils, the standards ISO 13732-1 and EN 982 need to be adhered to!

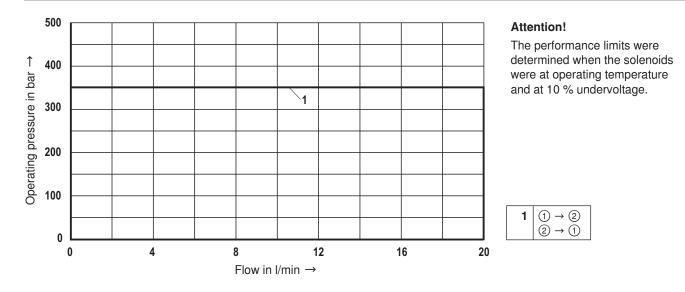
### Voltage tolerance against ambient temperature; duty cycle



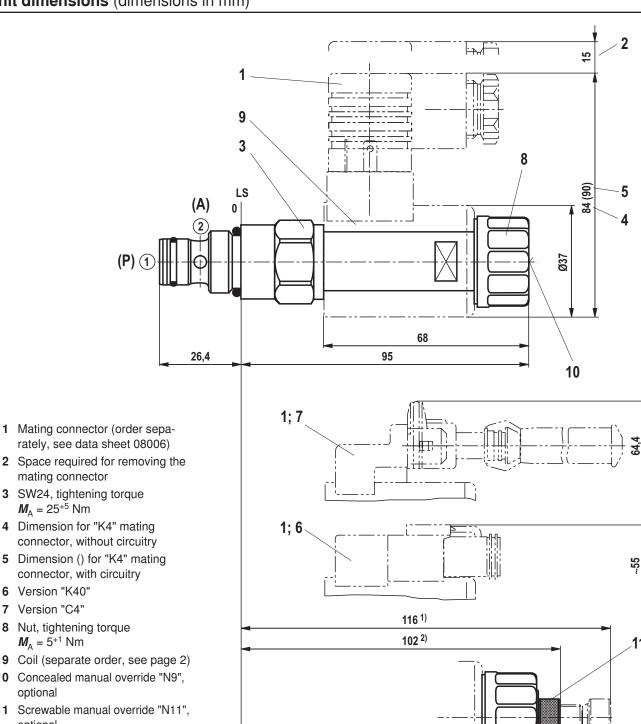
## Characteristic curves (measured with HLP46, $\vartheta_{oil}$ = 40 °C ± 5 °C and 24 V coil)



# **Performance limits** (measured with HLP46, $\vartheta_{oil}$ = 40 °C ± 5 °C and 24 V coil)



#### Unit dimensions (dimensions in mm)

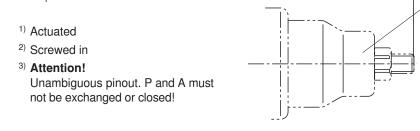


Nut, tightening torque  $M_{\rm A} = 5^{+1} \, \rm Nm$ 

 $M_{\rm A} = 25^{+5} \, \rm Nm$ 

6 Version "K40" 7 Version "C4"

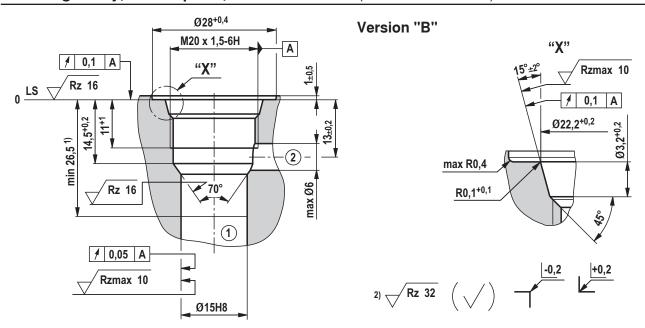
- 9 Coil (separate order, see page 2)
- 10 Concealed manual override "N9", optional
- 11 Screwable manual override "N11", optional
- 12 Screwable manual override "N10" (separate order, see page 2)
- ① = Main port 1, pump  $P^{(3)}$
- ② = Main port 2, actuator A 3)
- LS = Location shoulder



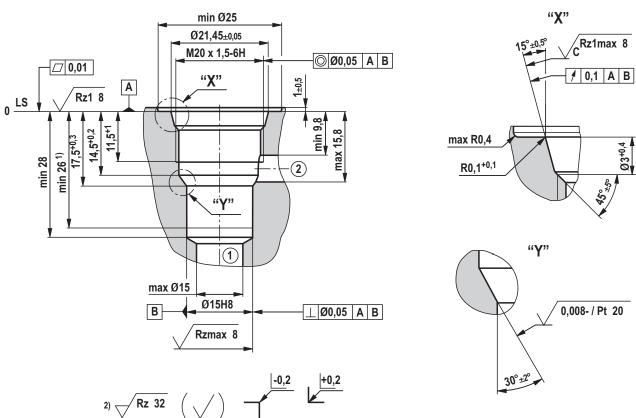
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### Mounting cavity, 2 main ports; thread M20 x 1.5 (dimensions in mm)



#### Version "C"

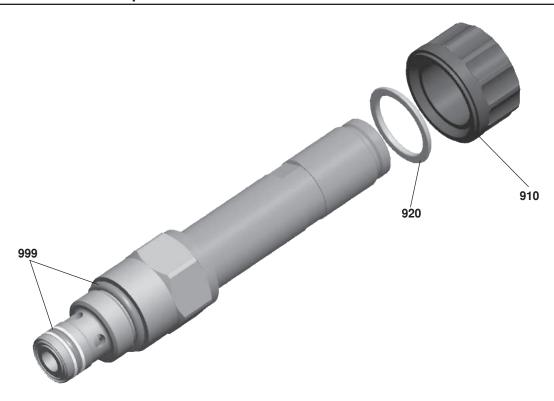


- 1) Depth of fit
- 2) Visual inspection
- 1 = Main port 1
- 2 = Main port 2

LS = Location Shoulder

All seal ring insertion faces are rounded and free of burrs Tolerance for all angles  $\pm 0.5^{\circ}$ 

#### Available individual components



Item	Denomination	Material no.
910	Nut	R900991453
920	O-ring for pole tube	R900007769
999	Seal kit of the valve (version "B")	R961005311
	Seal kit of the valve (version "C")	R961005312

Coils, separate order, see page 2

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