## YUKEN

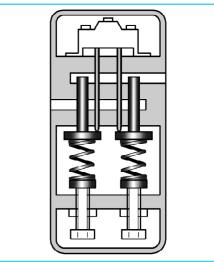
## Pressure Switches

- Pressure switches are used to make or break an electrical circuit at a preset hydraulic pressure.
- The Pressure switch has two microswitches, each of which is capable of electrically detecting high pressure or low pressure setting.
   The microswitch structure is dust and drip proof structure.



## Specifications

Model number Sub-Plate Mounting	Max. operating Pressure Kgf/cm <sup>2</sup>	Mass Kg.
SG-02-%-2080	350	4.5



## Micro Switch Ratings

	AC		
Loads	Normally Closed Contact	Normally Open Contact	DC
	Contact	Contact	0.071 1077
Inductive Load			0.05A - 125V
mddetrve Load			0.03A - 250V
Electric Motor	4.5A – 125V	2.5A – 125V	
Incandescent Lamp	3.0A - 250V	1.5A – 250V	
Electromagnetic Coil			
Load			

**Graphic Symbol** 



## Model Number Designation

F-	S	G	-02	-B	-20	80
Special Seals	Series number	Type of Mounting	Valve Size	Pres. Adj. Range Kgf/cm <sup>2</sup>	Design Number	Design Standard
F: Special Seals for Phosphate Ester Type Fluids. (Omit if not required)	S: Pressure Switches	<b>G:</b> Sub-Plate mounting	02	B: 7-70 C: 35-140 H: 70-210 K: 105-350	20	80



#### Instructions

#### **Pressure Adjustments**

Remove the front cover and loosen the lock nut. Turn the pressure adjustment screw slowly clockwise for higher pressure or anti-clockwise for lower pressures. After adjustments, be sure to tighten the lock nut and replace the front cover in position.

#### **Drain** piping

Connect the drain pipe not to any other line but directly to the tank.

### **Attachment**

#### **Mounting Bolts**

Valve Model Number	Socket Head cap Screw	Qty.	Bolt Kit Ordering Code
SG-02-2080	M6 x 60 Lg.	2	BKSG-02-20

## Sub-plate

Val ve Model	Sub-Plate Model	Thread	Mass
Number	Number	Size	Kg.
SG-02	SGM-02-2080	1/4 BSP.F	

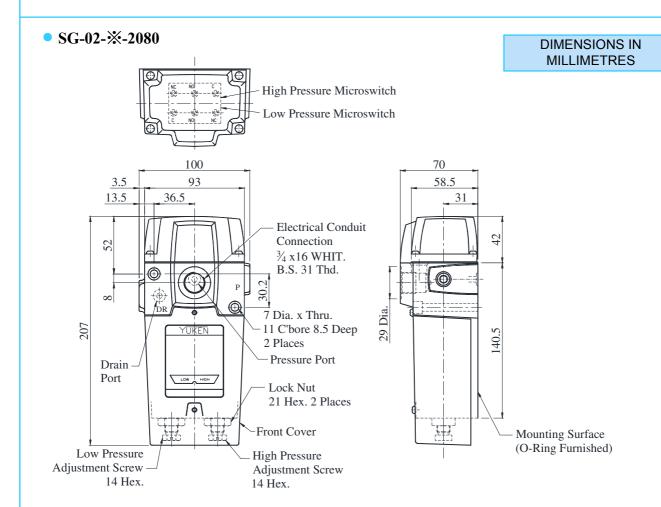
Sub-plates are available. Specify sub-plate model from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

#### Pressures and microswitch contacts

	Contact point			
Pressure	High pressure Microswitch	Low Pressure Microswitch		
Under the Setting	ONC	ONC		
Pressure	ONO ONO	ONO		
Above the Setting	QNC CQ	ONC		
Pressure	ONO	ONO		

#### Microswitch terminals

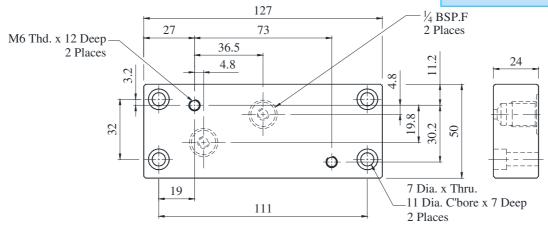
Mounting Surface High-Pressure Side Low-Pressure Side Front Cover



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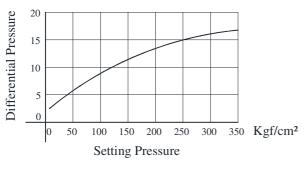
### Sub-Plate : SGM-02-2080

# DIMENSIONS IN MILLIMETRES

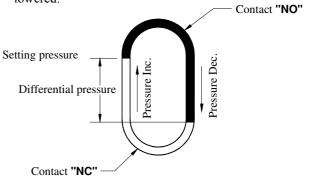


### Differential Pressure Characteristic

Kgf/cm<sup>2</sup>



\* The differential pressure means the pressure difference caused between at NC and at NO when one of the pressure on the high and low-pressure side is raised and then lowered.



## Model Number Designation

Example 1 Solenoid is required to be e and De-energized at high pr		Example 2 Solenoid is required to be De-energized at low pressure and energized at high pressure setting.		Example 3 Electric motor is required to be started at low Pressure and stopped at high pressure setting.	
Schematic Diagram	Wiring Diagram	Schematic Diagram	Wiring Diagram	Schematic Diagram	Wiring Diagram
Power Source  High- pressure side C O RY NO NO Low- pressure side Pressure Swtich  Solenoid	Power Source  High- pressure side  Low- pressure side  Relay  Relay  O O Sidenoid	Power Source  High- pressure side C NO Relay  NO NC RY NO Low- pressure side Pressure Swtich  Solenoid	Power Source    No No C   High-pressure saide   Low-pressure saide   Low-pressure saide   Low-pressure saide   Solenoid   No	Fuse  Fuse	Fuse Electro Magnetic Switch  NC NCI C  Pressure Switch  NC NCI C  O O O  CNO NC  Switch  Low- pressure side  Low- pressure side

## Spare Parts List

## List of Seals

Sl. No.	Name of Parts	Part Number	Quantity
1	O-Ring	SO-NA-P5	2
2	O-Ring	SO-NB-P8	2
3	Insulation cloth	V*4-0795-0	2
4	Gasket	V*4-0792-0	1

Note: When Ordering the seals, please specify the seal kit number KS-SG-02-2080.