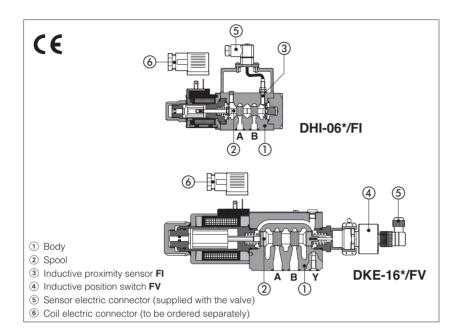


# Safety directional valves with spool position monitoring

On-off, direct operated, conforming to Machine Directive 2006/42/EC - certified by





Direct operated safety directional valves with spool position monitoring, **CE** marked and certified by **TÜV** in accordance with safety requirements of Machine Directive 2006/42/EC.

DHI, size 06, for AC and DC supply, with cURus certified solenoids

DHE, size 06, high performances, for AC and DC supply with cURus certified solenoids

DKE, size 10, for AC and DC supply with cURus certified solenoids

The valves are equipped with FI inductive proximity sensor or **FV** inductive position switch for the spool position monitoring, see section 1 and 11 for sensors availability and technical characteristics.

## Certification

The **TÜV** certificate can be downloaded from www.atos.com, catalog on line, technical information section.

Mounting surface: ISO 4401, size 06 and 10

Max flow: DHI 60 I/min DHF 80 I/min DKE 150 I/min

Max pressure: 350 bar

## 1 RANGE OF VALVE'S MODELS

Valve			DC sol	enoids	AC sol	enoids
code	Size	Description		Senso	r type	
code			/FI	/FV	/FI	/FV
DHI-06	06	direct operated solenoid valves, on-off, single solenoid	•	•	•	•
DHI-07	06	direct operated solenoid valves, on-off, double solenoid	•		•	
DHE-06	06	direct operated solenoid valves, on-off, single solenoid	•	•	•	•
DHE-07	06	direct operated solenoid valves, on-off, double solenoid	•	•	•	
DKE-16	10	direct operated solenoid valves, on-off, single solenoid	•	•	•	•
DKE-17	10	direct operated solenoid valves, on-off, double solenoid	•	•	•	

FI = inductive proximity sensor, type NO (normally open) or NC (normally closed)

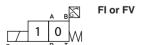
FV = inductive position switch providing both NO and NC contacts to be wired on the electric connector

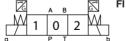
See section [1] for sensor's characteristics

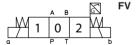
#### 1.1 FI sensor & FV switch configurations

Single solenoid valves size 06 & 10 are provided with n°1 FI sensor or n° 1 FV switch for the spool position monitoring

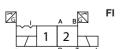
Double solenoid valves size 06 & 10 are provided with n° 2 Fl sensors or n° 1 FV switch for the spool position monitoring







Double solenoid valves size 06 with detent are provided with n°2 FI sensors or n° 1 FV switch for the spool position monitoring

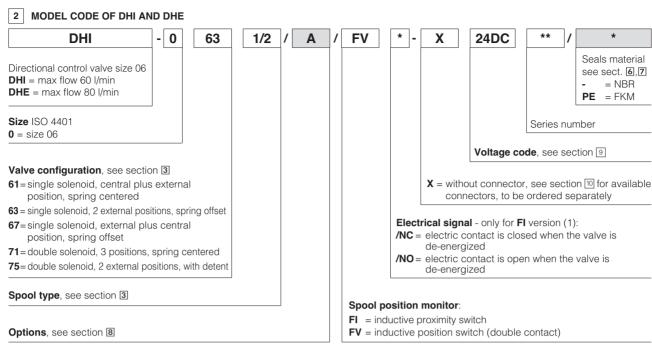




Double solenoid valves size 10 with detent are provided with no 1 FI sensor or n° 1 FV switch for the spool position monitoring

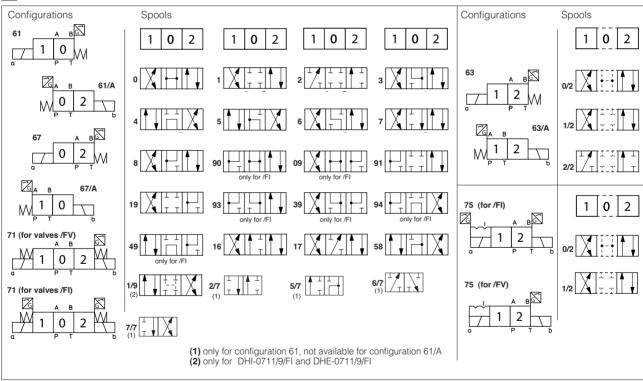


For model code of DHI and DHE safety valves, see section 2 For model code of DKE safety valves, see section 4



(1) the FV inductive position switch provides both NC and NO contacts

## 3 CONFIGURATIONS AND SPOOLS FOR DHI AND DHE (representation according to ISO 1219-1)

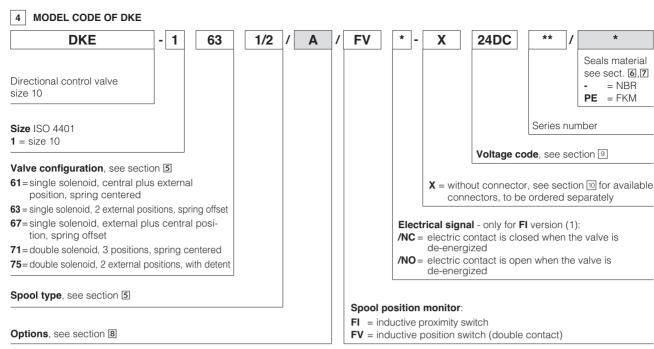


#### 3.2 Special shaped spools for DHI and DHE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type **1, 4, 5** and **58** are also available as **1/1, 4/8, 5/1** and **58/1**. They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type 1, 1/2, 3, 8 are available as 1P, 1/2P, 3P, 8P to limit valve internal leakages.
- Other types of spools can be supplied on request.

#### 3.1 Standard spool availability for DHI and DHE - spools not listed in the table are available for all valves models

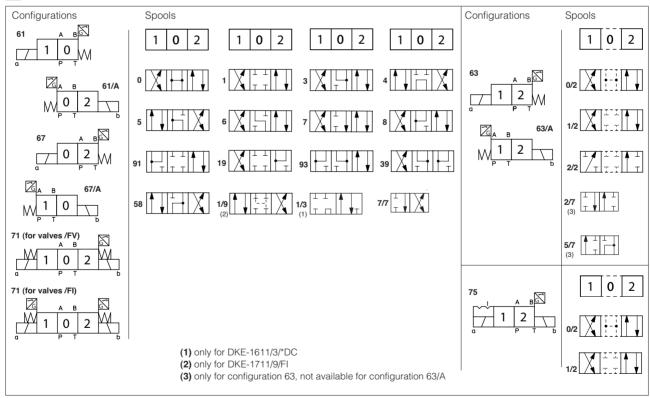
Valve type		standard spool								
	09	90	39	93	49	94	1/9			
DHI/FI	•	•	•	•	•	•	•			
DHI/FV										
DHE/FI	•	•	•	•	•	•	•			
DHE/FV										



#### DKE/FI and /FV are always provided with Y drain port

(1) the FV inductive position switch provides both NC and NO contacts

## 5 CONFIGURATIONS AND SPOOLS FOR DKE (representation according to ISO 1219-1)



## 5.1 Special shaped spools for DKE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type 1 is also available as 1/1, properly shaped to reduce the water-hammer shocks during the switching.
- spool type 1/9 has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- other types of spools can be supplied on request.

## 6 MAIN CHARACTERISTICS

Assembly position / location	າ	Any position				
Subplate surface finishing		Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)				
MTTFd values according to	EN ISO 13849	150 years, for further details see technical table P007				
Ambient temperature		<b>Standard</b> = -30°C ÷ +70°C <b>/PE</b> option = -20°C ÷ +70°C				
Flow direction		As shown in the symbols of table 3 and 5				
DHI Operating pressure		P, A, B = <b>350 bar</b> T = <b>100 bar</b> (version /FI); <b>120 bar</b> (version /FV)				
	DHE	P, A, B = <b>350 bar</b> T = <b>100 bar</b> (version /FI); <b>210 bar</b> (DC solenoid - version /FV); <b>160 bar</b> (AC solenoid - version /FV)				
	DKE	P, A, B = <b>350 bar</b> T = (with Y port not connected to tank) <b>100 bar</b> (version /FI); <b>210 bar</b> (DC solenoid - version /FV); <b>120 bar</b> (AC solenoid - version /FV) T = (with Y port drained to tank) <b>250 bar</b>				
Rated flow		see diagrams Q/ $\Delta p$ at section 14				
Maximum flow DHE		60 l/min see section 15				
		80 l/min see section 15				
	DKE	150 I/min see section IS				

#### 6.1 Coils characteristics

Insulation class	H (180°C) for DC coils (all versions) and AC coils (only DHI)
	F (155°C) for AC coils (DHE, DKE)
	Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	IP 65 (with connectors correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric features 9
Supply voltage tolerance	± 10%
Certification	cURus North American standard

## 7 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = $-20^{\circ}$ C $\div$ $+60^{\circ}$ C, with HFC hydraulic fluids = $-20^{\circ}$ C $\div$ $+50^{\circ}$ C FKM seals (/PE option) = $-20^{\circ}$ C $\div$ $+80^{\circ}$ C				
Recommended viscosity	15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s				
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β25 ≥75 recommended)				
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard		
Mineral oils	NBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524		
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922		
Flame resistant with water	NBR	HFC	100 12022		

## 8 OPTIONS

**A** = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.

**WARNING**: the manual operation is not permitted for safety valves, than the valve is provided with solenoid blind rings to prevent the access to the manual override. The manual override protected by rubber cup (option /WP) is not available

**WARNING**: the inobservance of following prescriptions invalidates the certification and may represent a risk for personnel injury

Safety valves must be installed and commissioned only by qualified personnel

Safety valves must not be disassembled

The inductive proximity FI or the inductive position switch FV can be adjusted only by the valve's manufacturer or Atos authorized service centers

Valve's components cannot be interchanged

The valves must operate without switching shocks and spool vibrations

## 9 ELECTRIC FEATURES

#### 9.1 COILS FOR DHI AND DHE VALVES

	External supply	Voltage	Type of		wer		Code of spare coil		
Valve	nominal voltage ± 10%	code	connector consumption		DHE	DHI	Colour of coil label <b>DHI</b>	DHE	
	6 DC	6 DC (4)				COU-6DC	brown	-	
	12 DC	12 DC				COU-12DC	green	COE-12DC	
	14 DC	14 DC				COU-14DC	brown	COE-14DC	
	24 DC	24 DC			COU-24DC	red	COE-24DC		
	28 DC	28 DC	1	33 W	30 W	COU-28DC	silver	COE-28DC	
	48 DC	48 DC				COU-48DC	silver	COE-48DC	
	110 DC	110 DC	]			COU-110DC	gold	COE-110DC	
	125 DC	125 DC				COU-125DC	blue	COE-125DC	
	220 DC	220 DC	666			COU-220DC	black	COE-220DC	
	24/50 AC	24/50/60 AC	or 667		-	COI-24/50/60AC (1)	pink		
DHI	24/60 AC	(4)				00.2.400,00.10(1)	<b>P</b>	_	
DHE	48/50 AC	48/50/60 AC				COI-48/50/60AC (1)	white	_	
	48/60 AC	(4)				001 10/00/00/10 (1)	Willia		
	110/50 AC	110/50/60 AC			58 VA	COI-110/50/60AC (1)	yellow	COE-110/50/60AC	
	115/60 AC (5)	115/60 AC		-	80 VA	-		COE-115/60AC	
	120/60 AC (4)	120/60 AC			-	COI-120/60AC	white	-	
	230/50 AC	230/50/60 AC		60 VA	58 VA	COI-230/50/60AC (1)	light blue	COE-230/50/60AC	
	230/60 AC	230/60 AC			80 VA	COI-230/60AC	silver	COE-230/60AC	
	110/50 AC	110RC				COU-110RC	gold	COE-110RC	
	120/60 AC		669	33 W	30 W		9514		
	230/50 AC	230RC	7 009	33 W	30 00	COU-230RC	blue	COE-230RC	
	230/60 AC					000 2000			

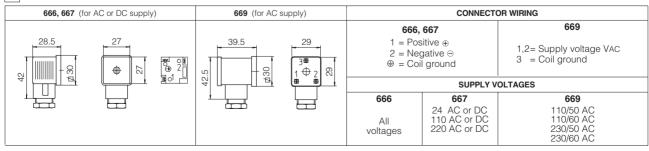
- (1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by  $10\div15\%$  and the power consumption is 55 VA (DHI) and 58 VA (DHE)
- (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power consumption of about 150 VA.
- (4) Only for DHI
- (5) Only for DHE

#### 9.2 COILS FOR DKE VALVE

External supply nominal voltage ± 10%	Voltage code	Type of connector	Power consumption (2)	Code of spare coil
12 DC	12 DC			CAE-12DC
14 DC	14 DC			CAE-14DC
24 DC	24 DC			CAE-24DC
28 DC	28 DC	36 W		CAE-28DC
110 DC	110 DC	666		CAE-110DC
125 DC	125 DC	or		CAE-125 DC
220 DC	220 DC	667		CAE-220DC
110/50/60 AC	110/50/60 AC		100 VA	CAE-110/50/60AC (1)
230/50/60 AC	230/50/60 AC		(3)	CAE-230/50/60AC (1)
115/60 AC	115/60 AC		130 VA	CAE-115/60AC
230/60 AC	230/60 AC		(3)	CAE-230/60AC
110/50/60 AC	110 DC	669	36 W	CAE-110DC
230/50/60 AC	220 DC	009	30 W	CAE-220DC

- (1) In case of 60 Hz voltage frequency the performances are reduced by 10÷15% and the power consumption is 90 VA
- (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current.

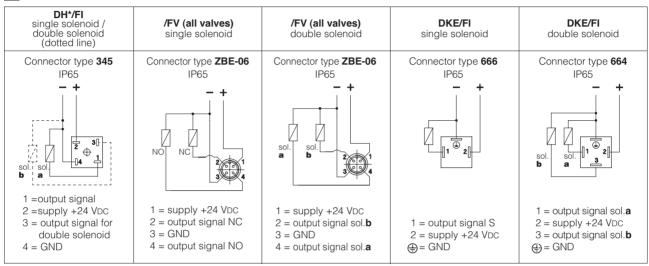
## 10 COILS ELECTRIC CONNECTORS - according to din 43650 (to be ordered separately)



## 11 TECHNICAL CHARACTERISTICS OF INDUCTIVE PROXIMITY AND POSITION SWITCHES

Type of switch		/FI proximity sensor	/FI scheme	/FV position switch	/FV scheme
Supply voltage	[V]	10÷30		20÷32	
Ripple max	[%]	≤ 20		≤ 10	
Max current	[mA]	200		400	
Max peak pressure	[bar]	100	<b>—</b> 1	400	
Mechanical life		virtually infinite		virtually infinite	2
Switch logic		PNP	4	PNP	] — 3
		1 output signal 2 supply +24 VDC	4 GND	1 supply +24 VDC 2 output signal	<ul><li>3 GND</li><li>4 output signal</li></ul>

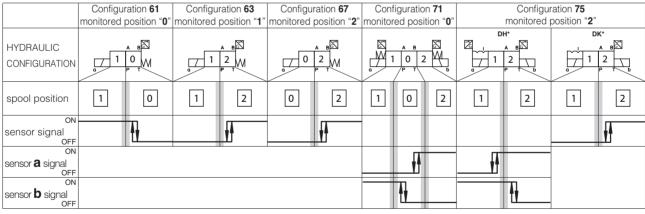
### 12 CONNECTING SCHEMES OF INDUCTIVE PROXIMITY AND POSITION SWITCHES - FI and FV sensor's connector are always supplied with the valve



NOTE: the /FI proximity and /FV position switch are not provided with a protective earth connection

## 13 STATUS OF OUTPUT SIGNAL

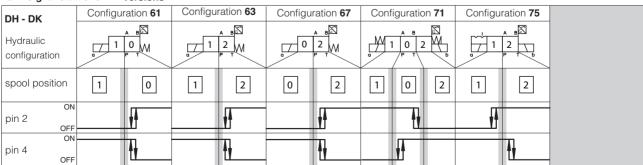
#### 13.1 Signal status for FI versions



Diagrams show the behaviour of the output signal for inductive switches type  ${\it FI/NO}$ .

For inductive switches type **FI/NC** the behaviour is opposite (high level signal instead of low level signal and viceversa)

#### 13.2 Signal status for FV versions



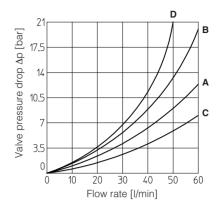
Note: FV position switch can be electrically wired by the customer as NO or NC and then the status of the output signal will be in accordance to the selected configuration

= intermediate spool position corresponding to the hydraulic configuration change

## 14 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

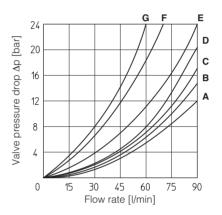
#### DHI

Flow direction Spool type	P→A	Р→В	A→T	В→Т	P→T
0, 0/1	С	С	С	С	
0/2, 1, 1/1, 1/2, 1/9	Α	Α	Α	Α	
2, 3, 3/1	Α	Α	С	С	
2/2, 4, 4/8, 5, 5/1, 58, 58/1, 94	D	D	D	D	Α
6, 7, 16, 17	Α	Α	С	Α	
8	С	С	В	В	
09, 19, 90, 91	В	В	Α	Α	
39, 93	D	D	D	D	



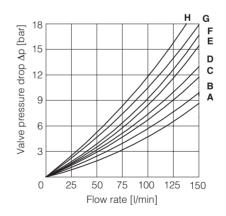
## DHE

Flow direction Spool type	P→A	Р→В	A→T	В→Т	P→T
0, 0/1	Α	Α	С	С	D
1, 1/1, 1/9	D	С	С	С	
3, 3/1	D	D	Α	Α	
4, 4/8, 5, 5/1, 49, 58, 58/1, 94	F	F	G	С	Е
1/2, 0/2	D	D	D	D	
6, 7, 16, 17	D	D	D	D	
8	Α	Α	Е	Е	
2	D	D			
2/2	F	F			
09, 19, 90, 91	Е	Е	D	D	
39, 93	F	F	G	G	



## DKE

Flow direction Spool type	P→A	Р→В	А→Т	В→Т	P→T	В→А
0, 0/1, 0/2, 2/2	Α	Α	В	В		
1, 1/1, 1/9, 6, 8	Α	Α	D	С		
3, 3/1, 7	Α	Α	С	D		
4	В	В	В	В	F	
5, 58	Α	В	С	С	G	
1/2	В	С	С	В		
19, 91	Е	Е	G	G		Н
39, 93	F	F	G	G		Н

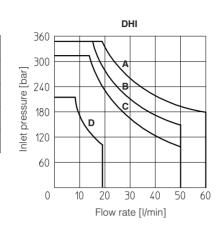


## 15 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (Vnom - 10%). The curves refer to application with symmetrical flow through the valve (i.e. P $\rightarrow$ A and B $\rightarrow$ T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

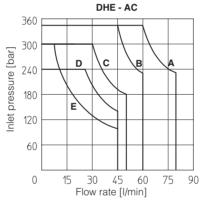
DHI

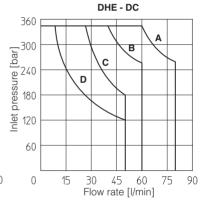
Curve	Spool type			
Α	0, 1,1/2, 8			
В	0/1, 0/2, 1/1, 1/9, 3, 3/1			
С	4, 4/8, 5, 5/1, 6, 7, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94			
D	2, 2/2			



DHE

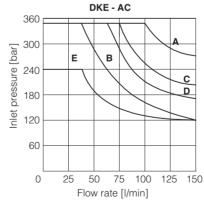
Curve	Spool type	
Curve	AC	DC
Α	1,1/2, 8	0, 0/1, 1, 1/2, 3, 8
В	0, 0/1, 0/2, 1/1, 1/9, 3	0/2, 1/1, 6, 7, 1/9, 19
С	3, 3/1, 6, 7	3/1, 4, 4/8, 5, 5/1, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94
D	4, 4/8, 5, 5/1, 16, 17, 19, 39, 58, 58/1, 09, 90, 91, 93, 94	2, 2/2
Е	2, 2/2	-

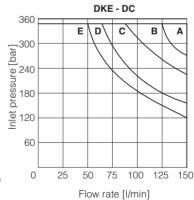




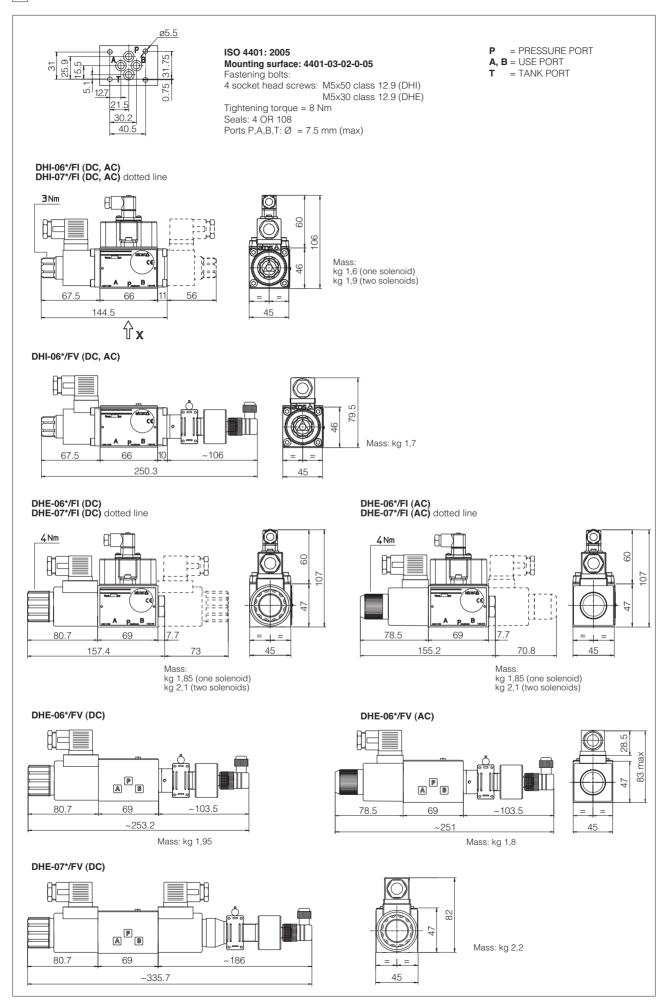
### DKE

Curve	AC	Spool type DC
Α	0/1	0, 0/1, 1, 1/1, 3, 3/1, 1/2, 0/2, 8
В	4, 5, 19, 91	6, 7
С	0, 1/1, 3, 3/1	19, 91
D	1, 1/2, 0/2	4, 5
E	6, 7, 8, 2/2	2/2

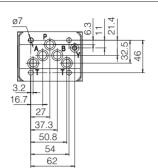




## 16 DIMENSIONS FOR DHI AND DHE SOLENOID SAFETY VALVES [mm]



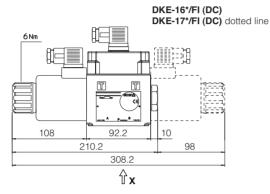
## 17 DIMENSIONS OF DKE SOLENOID SAFETY VALVES [mm]

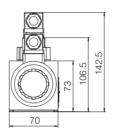


ISO 4401: 2005 Mounting surface: 4401-05-05-0-05 (without port X)

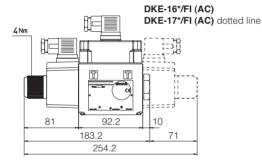
Fastening bolts: 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm Seals: 5 OR 2050. 1 OR 108 Ports P,A,B,T: Ø = 11.5 mm (max) Ports Y: Ø = 5 mm

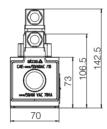
= PRESSURE PORT A, B = USE PORT
T = TANK PORT
Y = DRAIN PORT



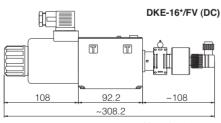


Mass: kg 4,4 (one solenoid) kg 5,8 (two solenoids)

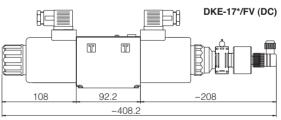




Mass: kg 3,7 (one solenoid) kg 4,4 (two solenoids)



Mass: kg 4,4



Mass: kg 5,9

