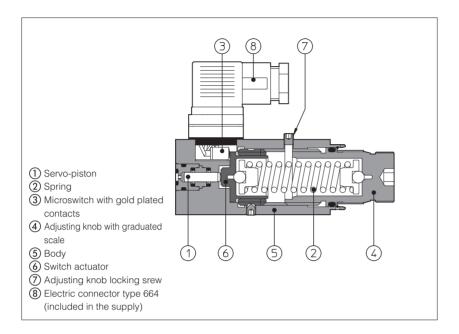


Pressure switches type MAP

with fixed switching pressure differential and microswitch with gold plated contacts



MAP are hydro-electric pressure switches with fixed switching pressure differential. The mechanical microswitch with gold plated contacts grants high reliability and long life service.

The microswitch changes its status when the pressure in the hydraulic circuit reaches the switching value set on the adjusting knob. The microswitch returns to the original rest position when the pressure in the hydraulic circuit drops below the nominal fixed switching pressure differential (hysteresis). The electric connector provides both NC or NO contacts.

The pressure in the circuit operates the piston ① acting against the adjustable spring ②; once the pressure setting is reached, the piston ⑥ actuates the microswitch ③.

The pressure switching value is selectable by a graduated adjusting knob 4.

Clockwise rotation increases the setting pressure.

Max pressure: 650 bar

1 MODEL CODE

MA	\P] - [160	/	E		**	/	*
Fixed differential pro-	essure switch	60 bar					Series number		Seals material, see section 2: - = NBR PE = FKM BT = HNBR
40 = 5 ÷ 40 bar 80 = 7 ÷ 80 bar	$320 = 30 \div 3$ $630 = 50 \div 6$	20 bar			Options: E = Common el	ectric	contact connecte	ed to p	in 1, see section 3

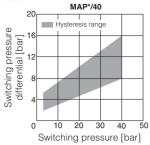
2 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

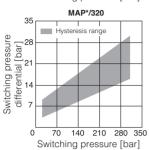
Assembly position / location	Any position					
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)					
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C					
Seals, recommended fluid temperature	NBR seals (standard) = $-20^{\circ}\text{C} \div +60^{\circ}\text{C}$, with HFC hydraulic fluids = $-20^{\circ}\text{C} \div +50^{\circ}\text{C}$ FKM seals (/PE option)= $-20^{\circ}\text{C} \div +80^{\circ}\text{C}$ HNBR seals (/BT option)= $-40^{\circ}\text{C} \div +60^{\circ}\text{C}$, with HFC hydraulic fluids = $-40^{\circ}\text{C} \div +50^{\circ}\text{C}$					
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s					
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β25 ≥75 recommended)					
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard			
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524			
Flame resistant without water	FKM	HFDU, HFDR	100 1000			
Flame resistant with water	NBR, HNBR	HFC	ISO 12922			

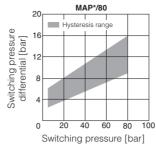
3 CHARACTERISTICS AND WIRING OF INTERNAL MICROSWITCH

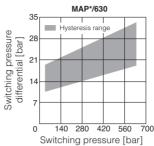
			Cupplyy	oltogo [\/]		_		I
		125 AC	250 AC	oltage [V]	250 DC		Rest position	Pressure operated position
Max current resistive load	[A]	7	5	5	0,2	STD	2	2
Max current inductive load (Cos $\varphi = 0.4$)	[A]	4	2	3	0,02		1	13
Insulating resistance		≥100MΩ						_2
Contact resistance		15 mΩ] <u>"</u>		
Electrical life-expectancy		≥1.000.000 switchings				/E	"\\]" <mark>3 </mark>	' 3
Mechanical life-expectancy		≥10.000.000	switchings				1	1 1

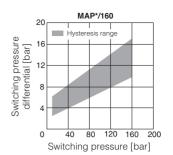
4 DIAGRAMS









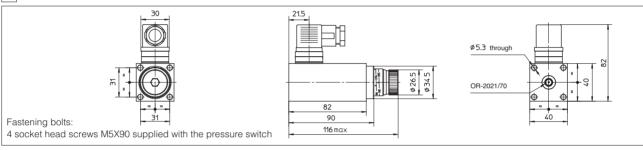


The diagrams show, the switching pressure difference (hysteresis) between the switching positions of the pressure switch electric contacts.

 Λ 1

The switching pressure differential may increased depending to the deterioration of the fluid contamination class.

5 DIMENSIONS OF MAP WITHOUT ADAPTORS [mm]



6 MODEL CODE FOR ADAPTORS WHEN SUPPLIED SEPARATELY - BHM and BKM with option /PE or /BT are available on request

BHM

Type of adaptor **BMM** = male **BMF** = female

BFM = in-line

BHM = ISO 4401 size 06 **BKM** = ISO 4401 size 10

Threated connections for BMM and BFM adaptors, see section 3

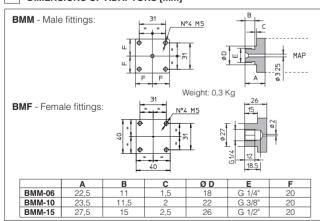
06 = G 1/4" (BMM, BMF, BFM) **20** = G 3/4" (BFM) **10** = G 3/8" (BMM, BFM) **25** = G 1" (BFM) **15** = G 1/2" (BMM, BFM) **32** = G 1 1/4" (BFM)

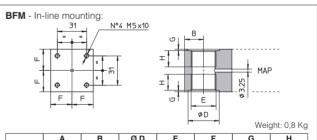
**

BHM and BKM adaptors, see section 7

11 = port P 12 = port A and B 13 = port A 14 = port B 17 = port P and A 18 = port P and B

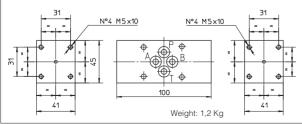
7 DIMENSIONS OF ADAPTORS [mm]

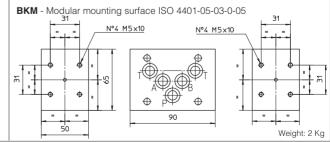




	Α	В	ØD	E	F	G	Н
BFM-06	50	20	19	G 1/4"	22,5	1	12
BFM-10	50	20	23	G 3/8"	22,5	1	12
BFM-15	50	20	27	G 1/2"	22,5	1	15
BFM-20	50	20	33	G 3/4"	22,5	1,5	17
BFM-25	70	30	40	G 1"	30	1,5	19
BFM-32	70	30	50	G 1 1/4"	30	1,5	22

BHM - Modular mounting surface ISO 4401-03-02-0-05





For versions 11 and 13 the pressure switch is mounted on side of port A. For version 14 the pressure switch is mounted on side of port B. For versions 12, 17, 18 the pressure switch is mounted on both sides.